

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	TUFCUT
Registration number	-
Synonyms	None.
Product code	UDS000154BU
Issue date	07-November-2022
Version number	2.0
Revision date	04-January-2023
Supersedes date	17-November-2022

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Lubricants
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Company name	CRC Industries UK Ltd.
Address	Wylds Road Castlefield Industrial Estate TA6 4DD Bridgwater Somerset United Kingdom
Telephone	+44 1278 727200
Fax	+44 1278 425644
E-mail	hse.uk@crcind.com
Website	www.crcind.com

Company name	CRC Industries Europe bv
Address	Touwslagerstraat 1 9240 Zele Belgium
Telephone	+32(0)52/45.60.11
Fax	+32(0)52/45.00.34
E-mail	hse@crcind.com
Website	www.crcind.com

1.4. Emergency telephone number	Tel.:(+44)(0)1278 72 7200 (office hours: 9-17h GMT)
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms	None.
Signal word	None.
Hazard statements	The mixture does not meet the criteria for classification.

Precautionary statements

Prevention	Keep out of reach of children.
P102	

Response	Not assigned.
Storage	Not assigned.
Disposal	
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
Supplemental label information	EUH208 - Contains Benzenesulfonic acid, C10-16-alkyl derivatives, calcium salts, Calcium petroleum sulfonate, Benzenesulfonic acid, mono-C16-24-alkyl derivatives, calcium salts. May produce an allergic reaction.
2.3. Other hazards	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Benzenesulfonic acid, C10-16-alkyl derivatives, calcium salts	1 - 5	68584-23-6 271-529-4	01-2119492627-25	-	
Classification: Skin Sens. 1B;H317					
Benzenesulfonic acid, mono-C16-24-alkyl derivatives, calcium salts	0 - 5	70024-69-0 274-263-7	01-2119492616-28	-	
Classification: Skin Sens. 1;H317					
Calcium petroleum sulfonate	0 - 5	61789-86-4 263-093-9	01-2119488992-18	-	
Classification: Skin Sens. 1;H317					

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed Exposure may cause temporary irritation, redness, or discomfort.

4.3. Indication of any immediate medical attention and special treatment needed Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting procedures Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Wear appropriate personal protective equipment.

For emergency responders Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

6.4. Reference to other sections Not available.

SECTION 7: Handling and storage

7.1. Precautions for safe handling Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities Storage class (TRGS 510): 10 (Combustible liquids that cannot be assigned to any of the above storage classes)

7.3. Specific end use(s) Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits No exposure limits noted for ingredient(s).

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Not available.

Derived no effect levels (DNELs)

General population

Components	Value	Assessment factor	Notes
Benzenesulfonic acid, C10-16-alkyl derivatives, calcium salts (CAS 68584-23-6)			
Long-term, Local, Dermal	0.513 mg/cm2	10	Skin Sensitisation
Long-term, Systemic, Inhalation	2.9 mg/m3	150	Repeated dose toxicity
Calcium petroleum sulfonate (CAS 61789-86-4)			
Long-term, Local, Dermal	0.513 mg/cm2	10	Skin Sensitisation
Long-term, Systemic, Inhalation	2.9 mg/m3	150	Repeated dose toxicity

Workers

Components	Value	Assessment factor	Notes
Benzenesulfonic acid, C10-16-alkyl derivatives, calcium salts (CAS 68584-23-6)			
Long-term, Local, Dermal	1.03 mg/cm2	5	Skin Sensitisation
Long-term, Systemic, Inhalation	11.75 mg/m3	75	Repeated dose toxicity
Calcium petroleum sulfonate (CAS 61789-86-4)			
Long-term, Local, Dermal	1.03 mg/cm2	5	Skin Sensitisation
Long-term, Systemic, Inhalation	11.75 mg/m3	75	Repeated dose toxicity

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information	Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.
Eye/face protection	Wear safety glasses with side shields (or goggles). Use eye protection conforming to EN 166.
Skin protection	
- Hand protection	When handling the product wear chemical-resistant gloves (standard EN 374). The breakthrough time of the glove should be longer than the total duration of product use. If work lasts longer than the breakthrough time, gloves should be changed part-way through. Nitrile gloves are recommended. Suitable gloves can be recommended by the glove supplier.
- Other	Wear suitable protective clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. Chemical respirator with organic vapour cartridge and full facepiece. (Filter type A)
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state	Liquid.
Form	Not available.
Colour	Brown.
Odour	Oil.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 100.0 °C (> 212.0 °F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	0.96 g/cm ³ 20 °C
Solubility(ies)	
Solubility (water)	Insoluble in water
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	> 200 °C (> 392 °F)
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.

9.2. Other information

VOC	0 g/l
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SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.

10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Not available.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	Not available.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	May cause an allergic skin reaction.
Eye contact	Based on available data, the classification criteria are not met.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms Exposure may cause temporary irritation, redness, or discomfort.

11.1. Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Components	Species	Test Results
Benzenesulfonic acid, C10-16-alkyl derivatives, calcium salts (CAS 68584-23-6)		
Acute		
Oral		
LD50	Rat	> 20000 mg/kg
Calcium petroleum sulfonate (CAS 61789-86-4)		
Acute		
Dermal		
LD50	Rat	> 4000 mg/kg
Oral		
LD50	Rat	> 16000 mg/kg
Skin corrosion/irritation	Based on available data, the classification criteria are not met.	
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.	
Respiratory sensitisation	Based on available data, the classification criteria are not met.	
Skin sensitisation	Based on available data, the classification criteria are not met.	
Germ cell mutagenicity	Based on available data, the classification criteria are not met.	
Carcinogenicity	Based on available data, the classification criteria are not met.	
Reproductive toxicity	Based on available data, the classification criteria are not met.	
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.	
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.	
Aspiration hazard	Based on available data, the classification criteria are not met.	
Mixture versus substance information	Not available.	

SECTION 12: Ecological information

12.1. Toxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Calcium petroleum sulfonate (CAS 61789-86-4)		
Aquatic		
Acute		
Fish	LC50	> 10000 mg/kg
12.2. Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
12.3. Bioaccumulative potential		

Partition coefficient n-octanol/water (log Kow)	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.
12.6. Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Not available.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

ADR: European Agreement Concerning the International Carriage of Dangerous Goods by Road.

ATE: Acute Toxicity Estimate according to REGULATION (EC) No 1272/2008 (CLP).

CAS: Chemical Abstract Service.

Ceiling: Short Term Exposure Limit Ceiling value.

CEN: European Committee for Standardization.

CLP: Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.

GWP: Global Warming Potential.

IATA: International Air Transport Association.

IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.

IMDG: International Maritime Dangerous Goods.

MAK: Threshold limit values Germany (Maximale Arbeitsplatzkonzentration - DFG).

MARPOL: International Convention for the Prevention of Pollution from Ships.

PBT: Persistent, bioaccumulative and toxic.

REACH: Registration, Evaluation and Authorization of Chemicals (REGULATION (EC) No 1907/2006 concerning Registration, Evaluation Authorization and Restriction of Chemicals).

RID: Regulations concerning the international carriage of dangerous goods by rail (Règlement International concernant le transport de marchandises dangereuses par chemin de fer).

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.

STEL: Short term exposure limit.

TLV: Threshold Limit Value.

TWA: Time Weighted Average.

VOC: Volatile organic compounds.

vPvB: Very persistent and very bioaccumulative.

STEL: Short-term Exposure Limit.

References

Not available.

Information on evaluation method leading to the classification of mixture

Not available.

Full text of any statements, which are not written out in full under sections 2 to 15

H317 May cause an allergic skin reaction.

Revision information

Composition / Information on Ingredients: Component Summary
Transport Information: Material Transportation Information
GHS: Classification

Training information

Not available.

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