

Model:

RM-502 RING ROLLER

DIMAKIN

FEATURES:

- Very compact design
- Two driven rolls
- Manual top roll adjustment
- Standard segmental flat tooling
- Custom tooling available
- Lateral guide rolls
- Horizontal and vertical positions

**SPECIFICATIONS**

FLAT BAR (HARD WAY) ●●	50mm x 10mm Ø800mm
FLAT BAR (EASY WAY) ●●	80mm x 15mm Ø700mm
SOLID SQUARE ●●	35mm x 35mm Ø1400mm
SOLID ROUND ●●	Ø30mm Ø700mm
TUBE ●	Ø50mm x 2mm Ø800
PIPE ●	Ø33.7mm x 2.6mm Ø900mm
RECTANGULAR HOLLOW SECTION ●●	50mm x 30mm x 3mm
SQUARE HOLLOW SECTION ●●	40mm x 40mm x 3mm
ANGLE (TOE OUT) ●	40mm x 40mm x 5mm Ø400mm
ANGLE (TOE IN) ●	40mm x 40mm x 5mm Ø500mm
T-SECTION (TOE OUT) ●●	50mm x 5mm x Ø800mm
T-SECTION (TOE IN) ●●	50mm x 5mm x Ø950mm
T-SECTION (TOE UP) ●●	50mm x 5mm x Ø950mm
CHANNEL SECTION (TOES OUT) ●●	UPN 50 Ø400
CHANNEL SECTION (TOES IN) ●●	UPN 50 Ø500
POWER	1.1kW 1.5hp
RPM	10.6/21.2
TOOL Ø	149-79/118-59
SHAFT Ø	30/30
SECTION MOD (CM3)	10
SHIPPING DIMENSIONS	250kgs 1000mm x 750mm x 1500mm

- Standard Rolls
- One set of rolls is required for each tube OD
- Special rolls for thin wall profiles
- Special profile