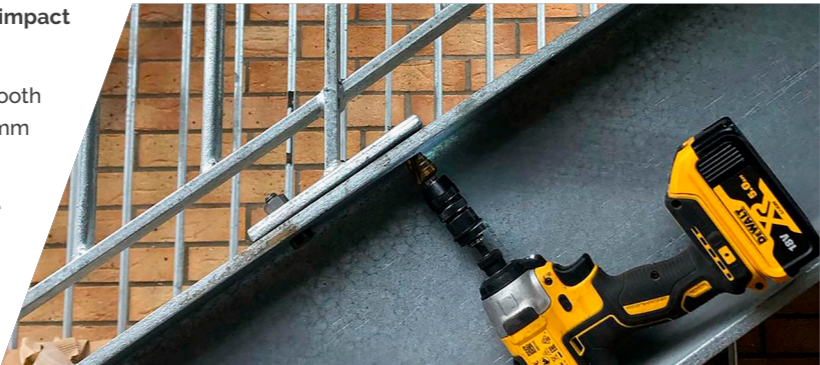


The first step drill optimised for use with impact wrenches & impact drivers allowing the user to create holes in seconds.

Featuring a spiral flute design with self-starting drill tip, for fast, smooth drilling with a rotary drill or impact wrench and market leading 5mm thick drilling capacity.

VersaDrive Step Drills have a patented non-slip, Hex shank suitable for use in any standard 1/2" drill chuck for cordless or pistol drills or used with a VersaDrive Rapid Lock adapter for use in a wide range of powertools such as Magnetic Drills.



Features & Benefits

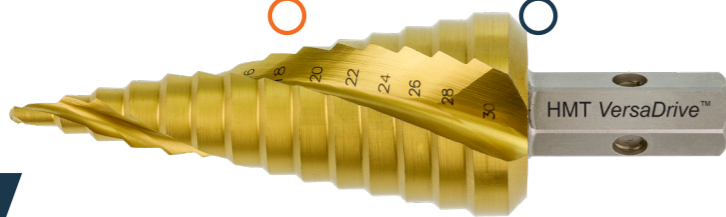
- Market Leading 5mm thick drilling capacity
- Fast, smooth drilling with minimal kickback
- Specially hardened for impact wrench use
- Precision ground flutes with easy chip clearance
- 118° split point angle for easy starting & accuracy
- GoldMax low-friction titanium coating to stop burn out

RECOMMENDED FOR USE WITH:

Impact Drivers  
Impact Wrenches  
Rotary Drills

CAN ALSO BE USED WITH:

SDS+ Adapter  
Extension Arbor



ADAPTERS



Impact Driver Adapter  
111026-014A  
Page 12

Impact Wrench Adapter  
111130-012A  
Page 12

Use with any  
standard drill  
chuck

SDS+ Adapter  
112010-01  
Page 14

Extension - 300mm  
111015-300  
Page 14

Quick Guide

- For fastest performance use on impact wrenches & impact drivers
- Excellent life and performance when used with rotary pistol drills or drill presses
- Suitable for stainless and harder materials if used at low RPM
- Use appropriate lubrication and correct RPM to achieve long tool life

Watch the video &  
find more info online



VersaDrive Step Drill

	Part No	Ø D	I1	L	Step Diameters	Step Depth
Metric	505020-0120	12mm	47mm	75mm	4, 6, 8, 10, 12mm	5mm
	505020-0220	22mm	58mm	86mm	4, 6, 8, 10, 12, 14, 16, 18, 22mm	5mm
	505020-0300	30mm	77mm	105mm	4, 6, 8, 10, 12, 14, 16, 18, 22, 24, 26, 28, 30mm	5mm
	505020-0400	40mm	72mm	101mm	6, 8, 10, 12, 16, 20, 25, 29, 32, 36, 40mm	6mm
	Electrical Step Drill 4-32.5mm					
	505040-0320	32.5mm	70mm	99mm	4, 6, 8.5, 10.5, 12.5, 14.5, 16, 18.5, 20.5, 23.5, 25, 30.5, 32.5mm	5mm

Inch	505030-0010	1/2"	1-1/2"	2-43/64	3/16, 1/4, 5/16, 3/8, 7/16, 1/2"	3/16"
	505030-0020	7/8"	2-9/32"	3-15/32	3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8"	3/16"
	505030-0030	1 3/8"	1-31/32	3 5/32	1/4, 3/8, 1/2, 5/8, 3/4, 7/8, 1, 1-1/8, 1-1/4, 1-3/8"	3/16"

Impact Wrenches	Impact Drivers	SDS Drill (Rotary)	Cordless Drill	Pillar Drill Press	Magnet Drill
Powertool Recommendations (Mild Steel Material)					
•	•	•	•	•	•
•	•	•	•	•	•
•	•	•	•	•	•
○	×	○	•	•	•
•	•	•	•	•	•

•	•	•	•	•	•
•	•	•	•	•	•
•	•	•	•	•	•

• Optimal ○ Possible (Refer to data sheet)  
× Not Recommended

Step Drill Sets

Part No:	Set Contents
505020-SET1	3 piece Set: 12, 22, 30mm Step Drills
505020-SET2	4 piece Set: 12, 22, 30, 40mm Step Drills
505030-SET1	3 piece Set: 1/2, 7/8, 1-3/8" Step Drills

