

VersaDrive Combi Drill Taps are a time saving solution for pilot drilling & tapping in one easy operation. The Titanium coating provides wear resistance and faster cutting performance.

VersaDrive Sheet Metal Impacta-DrillTaps have a patented non-slip, Hex shank suitable for use in any standard 1/2" drill chuck for cordless or pistol drills or used with a VersaDrive Rapid Lock adapter for use in a wide range of powertools such as Magnetic Drills.

Recommended for use with Impact Drivers for high drilling and tapping productivity.



Features & Benefits

- Ground flute twist drill creates the perfect tapping hole
- Safer tapping with minimal kickback
- Specially hardened for impact wrench use
- High grade tool steel for high accuracy & long life
- Goldmax low friction titanium coating to stop burn out
- Drill & Tap in one easy operation

RECOMMENDED FOR USE WITH:

- Impact Drivers
- Impact Wrenches
- Rotary Drills
- Magnet Drills

CAN ALSO BE USED WITH:

- SDS+ Adapter
- Extension Arbor



ADAPTERS



VersaDrive Impact Adapters
111026-014A & 111130-012A
Page 12

Magnet Drill Adapter
111035-01
Page 13

Use with any
standard drill
chuck

SDS+ Adapter
112010-01
Page 14

Extension - 300mm
111015-300
Page 14

Quick Guide

- For fastest performance use on impact wrenches & drivers (Check torque requirement - p.95)
- Maximum tapping thickness is the thread diameter of the drill-tap
- Tapping Stainless Steel requires higher impact torque
- Use appropriate lubrication and correct RPM to achieve long tool life

Watch the video & find more info online



VersaDrive Drill Taps

	Part No	M Thread Size & Pitch	d1	L	I1	Max Tapping Depth
Metric	301125-0030	M3 x 0.50	2.5mm	55mm	6mm	3mm
	301125-0040	M4 x 0.70	3.3mm	60mm	9mm	4mm
	301125-0050	M5 x 0.80	4.2mm	71mm	13mm	5mm
	301125-0060	M6 x 1.00	5.0mm	75mm	17mm	6mm
	301125-0080	M8 x 1.25	6.8mm	82mm	20mm	8mm
	301125-0100	M10 x 1.50	8.5mm	92mm	25mm	10mm
	301125-0120	M12 x 1.75	10.2mm	103mm	31mm	12mm

	Part No	M	d1	L	I1	Max Tapping Depth
Inch	301126-0010	4-40 UNC	3/32"	2-11/64"	15/64"	3/32"
	301126-0020	6-32 UNC	7/64"	2-23/64"	23/64"	1/8"
	301126-0030	8-32 UNC	9/64"	2-23/64"	23/64"	5/32"
	301126-0040	10-24 UNC	5/32"	2-51/64"	33/64"	13/64"
	301126-0050	1/4-20 UNC	13/64"	2-61/64"	19/32"	1/4"
	301126-0060	5/16-18 UNC	1/4"	3-15/64"	45/64"	5/16"
	301126-0070	3/8-16 UNC	5/16"	3-5/8"	55/64"	3/8"
	301126-0080	1/2-13 UNC	27/64"	4/16"	1-7/64"	1/2"

- Impact Wrenches
- Impact Drivers
- SDS Drill (Rotary)
- Cordless Drill
- Pillar Drill Press
- Magnet Drill (w. reverse)

Powertool Recommendations (Mild Steel Material)

	Impact Wrenches	Impact Drivers	SDS Drill (Rotary)	Cordless Drill	Pillar Drill Press	Magnet Drill (w. reverse)
○	●	×	●	●	●	●
○	●	×	●	●	●	●
○	●	×	●	●	●	●
○	●	×	○	●	●	●
●	○	×	○	●	●	●
●	○	×	○	●	●	●

	Impact Wrenches	Impact Drivers	SDS Drill (Rotary)	Cordless Drill	Pillar Drill Press	Magnet Drill (w. reverse)
○	●	×	●	●	●	●
○	●	×	●	●	●	●
○	●	×	●	●	●	●
○	●	×	●	●	●	●
○	●	×	○	●	●	●
●	○	×	○	●	●	●
●	○	×	○	●	●	●

● Optimal ○ Possible (Refer to data sheet)
× Not Recommended

VersaDrive Drill-Tap Sets

Part No:	Set Contents
301125-SET1	Set contains: M5, M6, M8, M10, M12 Combi Drill-Taps
301126-SET1	Set contains: : 1/4, 5/16, 3/8, 1/2" UNC Combi Drill Taps



"This impact drilltap combo is amazing! No risk of snagging wrists etc and jamming up of the drill when used in the impact gun. Keep it lubed up and the performance is great."

Tim Berry
AnyWeld