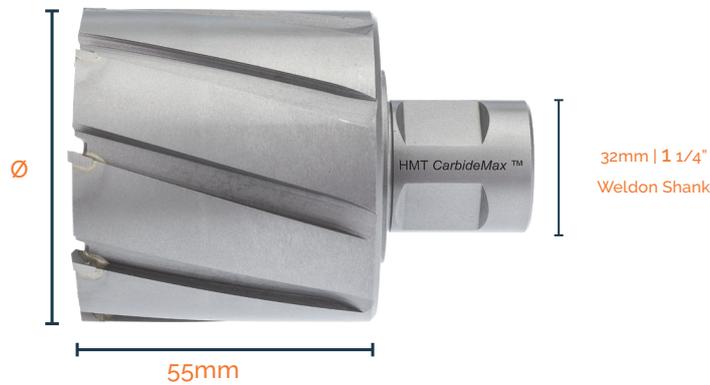


## Ultra large diameter drilling with CarbideMax XL.

With the requirement for ultra large diameter broaching fast increasing, the CarbideMax-XL55™ range offers cutters from 61mm up to 150mm diameter with a 55mm cutting depth.

These high quality TCT cutters have a reinforced 32mm diameter shank to withstand the high levels of torque generated.

Adapters are available to convert the 32mm shank for use with standard 19.05mm weldon shank magnet drills.



Part No	D Ø mm
108020-0610	61mm
108020-0620	62mm
108020-0630	63mm
108020-0640	64mm
108020-0650	65mm
108020-0660	66mm
108020-0670	67mm
108020-0680	68mm
108020-0690	69mm
108020-0700	70mm
108020-0750	75mm
108020-0800	80mm
108020-0850	85mm
108020-0900	90mm

Part No	D Ø mm
108020-0950	95mm
108020-1000	100mm
108020-1050	105mm
108020-1100	110mm
108020-1150	115mm
108020-1200	120mm
108020-1250	125mm
108020-1270	127mm
108020-1300	130mm
108020-1350	135mm
108020-1400	140mm
108020-1450	145mm
108020-1500	150mm

## 32mm to 19.05mm Weldon Shank Adapter & Pilot

Adapts 32mm Shank XL55 cutters to 19.05mm standard Magnet Drill fitting; includes pilot for 55mm Depth Cutters



Part No	Details
103091-1932-55	19.05 Male to 32mm Female Weldon Adapter + Pilot for 55mm cutters

## 32mm Weldon Shank Morse Taper Arbor & Pilot (Spring loaded for cutter slug ejection)



Part No	Arbor Size	Shank Size
103013-0323	MT3	32mm / 1 1/4"
103013-0324	MT4	32mm / 1 1/4"
108020P-1500	CarbideMax55 Pilot Pin, 61-150mm, Pk 2	