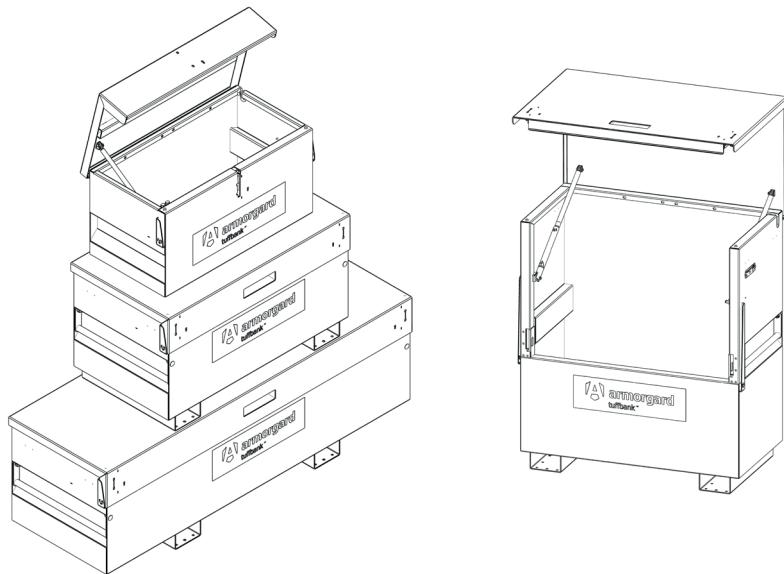




# tuffbank™

## Operational and maintenance manual

Suitable for: TB1, TB12, TB21, TB2, TB3, TBC4, TBC5, TB6



Secured by Design



Police Preferred Specification



# Welcome

Welcome to your Armorgard TuffBank. This security box is designed to help safeguard your tools, equipment, and livelihood. The TuffBank comes ready to use, but please consult this manual for instructions on how to get the most from it.

**Please read this operational and maintenance manual carefully prior to setting up the TuffBank.**

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# Safety information

- » Always carry out a risk assessment before using the TuffBank box to ensure it's not damaged, including lifting and lowering, to ensure the risk of injury is reduced.
- » To ensure the Sold Secure approval is valid, the box must be fitted as per our guidelines.
- » When fitting a TuffBank to a vehicle, our guidelines MUST be followed. The TuffBank could become loose and unsecured if fitted incorrectly.
- » Before using a TuffBank, ensure any relevant risk assessments are carried out. Armorgard cannot be responsible for accidents that occur due to negligence.

**Whilst every effort has been made to ensure this operational and maintenance manual covers every aspect needed to operate your product safely, please take care when using the product and always operate with caution. Always liaise with management personnel on site for any additional operational restrictions that you need to be aware of.**

Do	Don't
✓ Lock the box when leaving it unattended	✗ Just use one lock, always use both locks
✓ Lift SlamStop lid stay when closing lid	✗ Leave lid unlocked when unattended
✓ Integrity check the box before lifting	✗ Lift alone
✓ Fully unload before lifting manually	✗ Leave castors unlocked when in position

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# Product specification

Product Code	Description	Weight (kg)	External Dimensions W x D x H (mm)	Internal Dimensions W x D x H (mm)
TB1	Van Box	48	950 x 505 x 460	920 x 470 x 450
TB12	Truck Box	59	1150 x 495 x 460	1120 x 470 x 450
TB21	Site Box	60	760 x 615 x 640	730 x 590 x 540
TB2	Site Box 4x2x2	80	1150 x 615 x 640	1120 x 590 x 540
TB3	Site Box 4x3x2	94	1150 x 615 x 930	1120 x 590 x 840
TBC4	Site Chest 4x4x2	125	1150 x 615 x 1265	1120 x 590 x 1175
TBC5	Site Chest 5x4x2	157	1525 x 615 x 1265	1495 x 590 x 1175
TB6	Truck Box 6x2x2	114	1925 x 615 x 640	1895 x 590 x 540



## What's included...



1x TuffBank



3x keys (except TB1)  
2x keys (TB1)



Van box fixing kit (TB1, TB12)

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## Tools you'll need...



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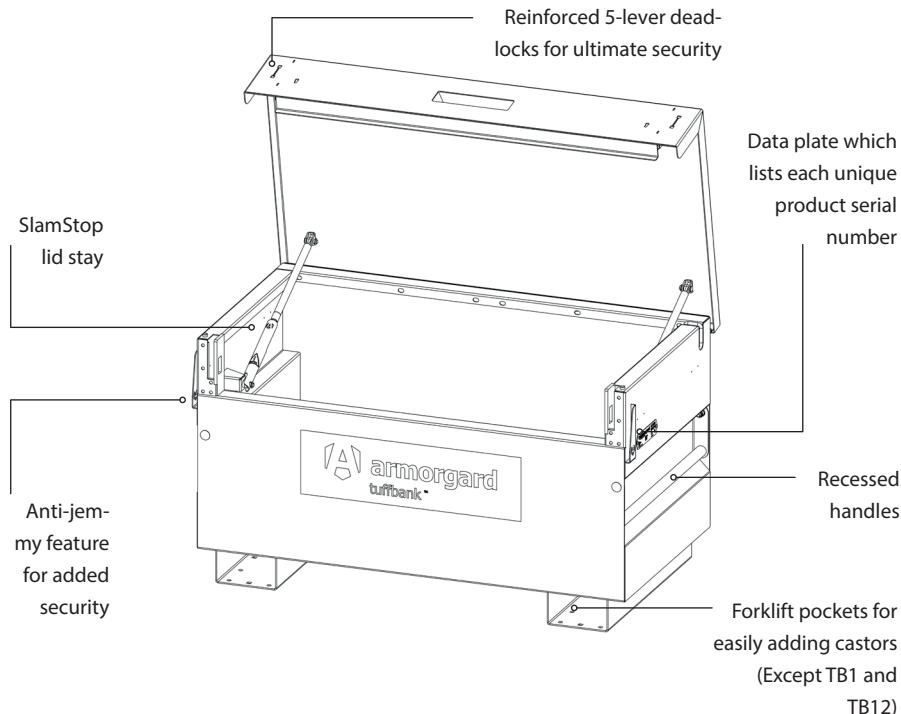
13mm spanner  
ratchet or socket  
(for mounting or  
adding castors)

Please see page 12 for instructions on how to add optional extras to your TuffBank.



# Getting to know your tuffbank™

The best-selling, robust solution for securing tools and equipment



IntaLokt locking mechanism



Forklift skids (except TB1, TB12)



Gas strut arms (300N)  
TB1, TB12, TB2,  
TB21, TB3)



Gas strut arms (450N)  
TB6

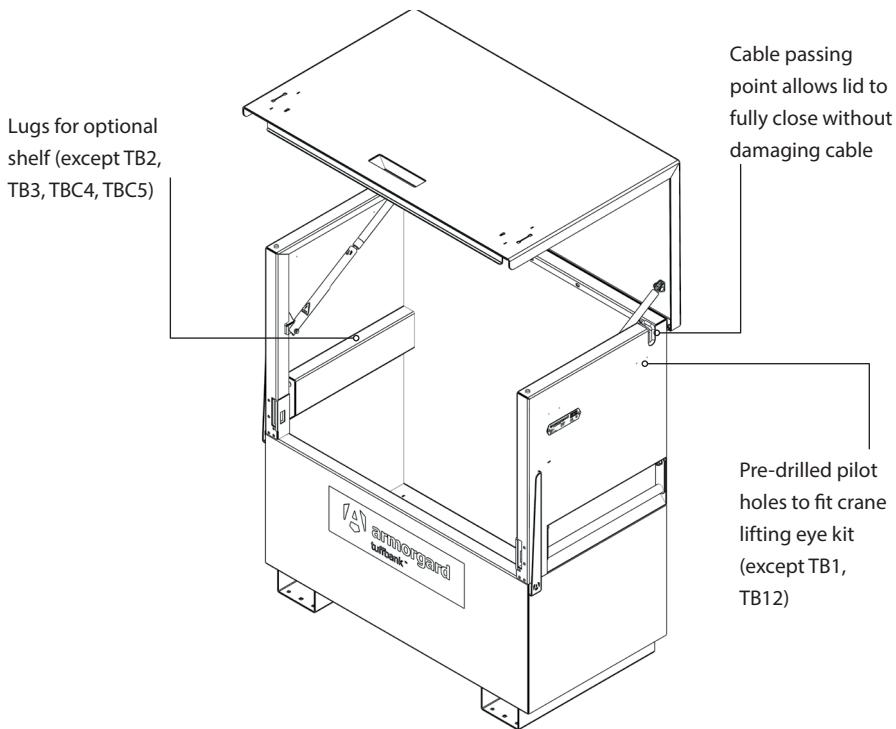


Gas strut arms (1000N)  
TBC4, TBC5



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Watch the TuffBank  
familiarisation video



SlamStop lid stay



Suitable for use  
in vehicle/van  
TB1, TB12,  
TB2, TB21,  
TB6



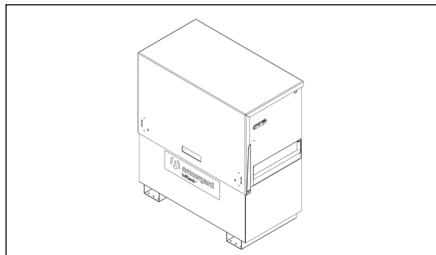
Suitable for  
use on-site  
TB2, TB21,  
TB3, TBC4,  
TBC5, TB6



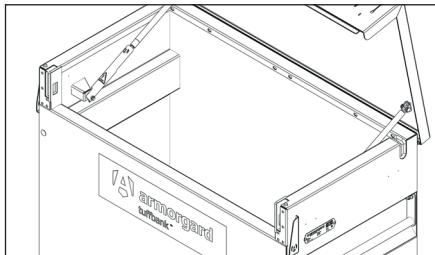
2 and 3mm  
material  
thickness



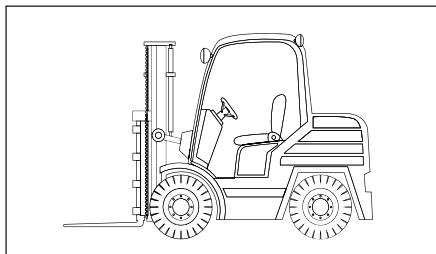
# How to assemble



1. The TuffBank boxes arrive fully assembled.

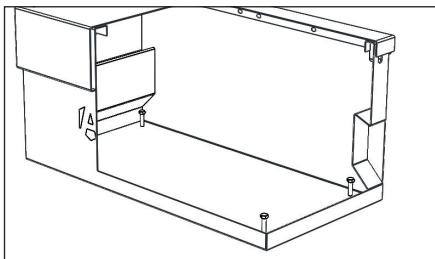
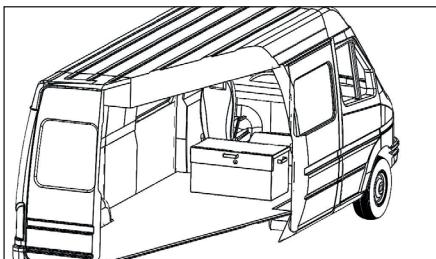


2. It is important to check that the product is not damaged upon arrival and all parts are intact.

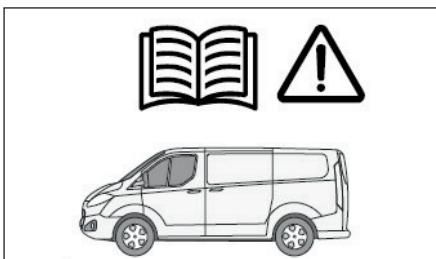


3. You may require a forklift truck or pallet truck when unloading your TuffBank. Two or more people may be required to assist with lifting.

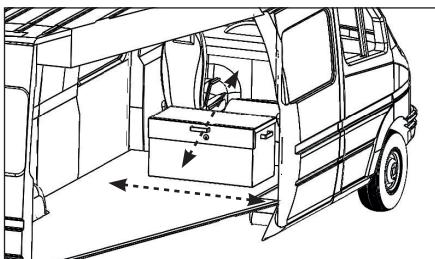
# Mounting the TuffBank



1. To install a TuffBank in a vehicle, these instructions MUST be followed. If not pre-drilled, the installer must drill 4x 10mm holes into the base of the box, one in each corner, in order to fix it to the floor.



2. The TuffBank must then be fixed down using the provided van box fixing kit (Sent with TB1, TB12). The TuffBank needs to have a bolt in each of its four corners, fixing it securely to the floor.



3. If you are installing the TuffBank in a vehicle, you may need to adapt the vehicle. Armorgard cannot be held liable for any damage to the vehicle. The vehicle manufacturer should always be consulted to ensure any proposed works will not damage the vehicle.

4. Once installed, test by pulling and pushing the box vigorously in various directions. It is imperative that it is firmly fixed down.



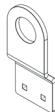
## Take your tuffbank™ to the next level with these optional extras

Contact the Armorgard team to find  
out more about the optional extras  
for your product.



### Castors

To make your TuffBank  
mobile  
(except TB1, TB12)



### Crane lifting eyes

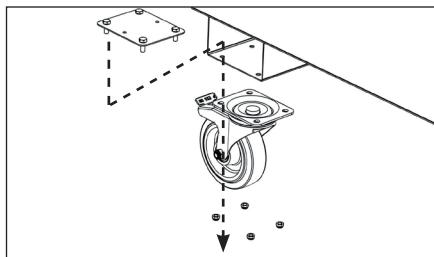
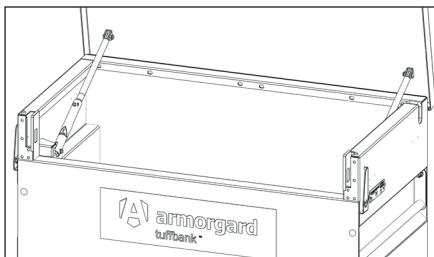
For lifting by crane  
(except TB12, TB1)



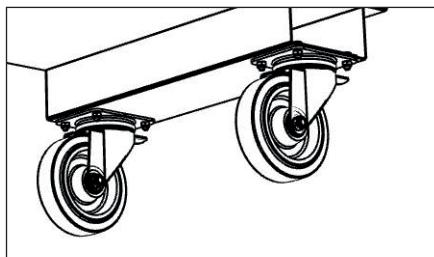
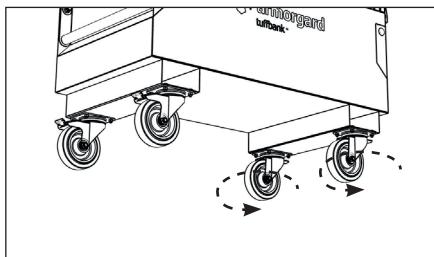
### Storage shelf

To keep tools organised  
(except TB1, TB6, TB12,  
TB21)

# Fitting the castors



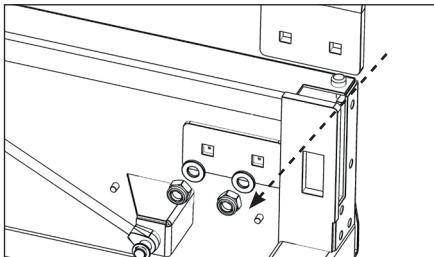
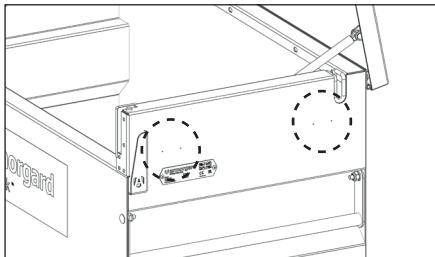
1. For the TuffBanks that can be fitted with castors, lift the box on to a stable platform. The box MUST be empty when fixing castors.
2. Insert castor plates into the fork skids. Put the castor wheel in place and use a 13mm socket to tighten the M8 nylocs.



3. Armorgard castors kits come with two fixed and two swivel-braked castors. We recommend fixing the 2x fixed castors on the left and 2x swivel-braked on the right side of the box.
4. Repeat step two for the other wheels. Once complete, check all nuts are tight, and then ensure the two braked castors can swivel through 360° before lowering the TuffBank.

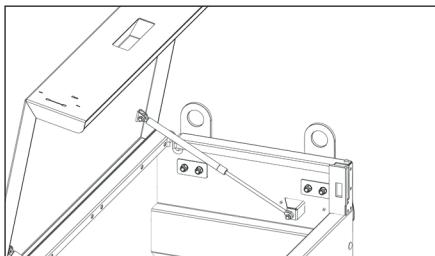


## Fitting the crane lifting eye kit



1. For the TuffBanks that can be fitted with crane lifting eyes, use a 10mm metal drill bit to drill out the four pilot holes located on each side of your TuffBank.

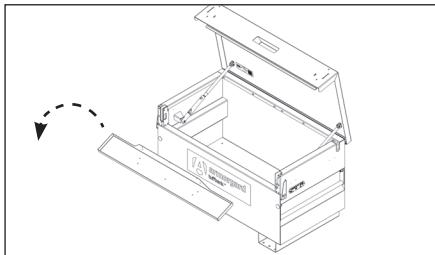
2. Put the M10 coach bolts through the lifting eyes, then back through the box. Inside the box, add a backing plate, M10 washers and nylocs to each bolt as shown.



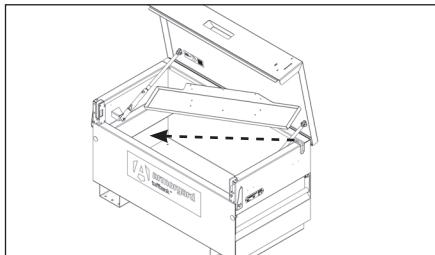
3. Please note that the TuffBanks can be safely lifted by crane of up to 500kg, except TB1 and TB12.

**Before lifting, always carry out a risk assessment to ensure the product is safe to lift.**

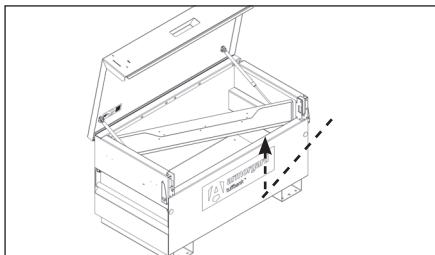
# Fitting shelves



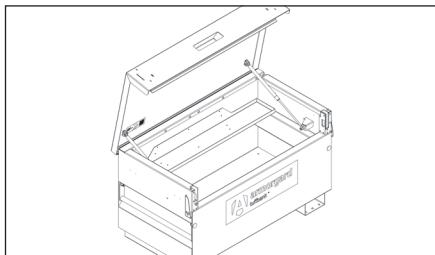
1. To fit the shelf, first tilt the rear of the shelf up towards yourself slightly.



2. Slide the left end of the shelf into the TuffBank, under the gas strut with the SlamStop safety stay.



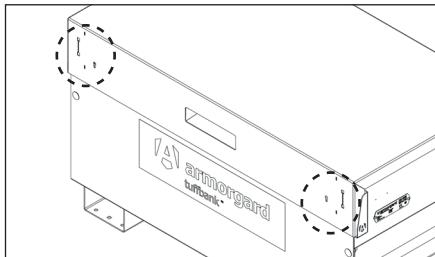
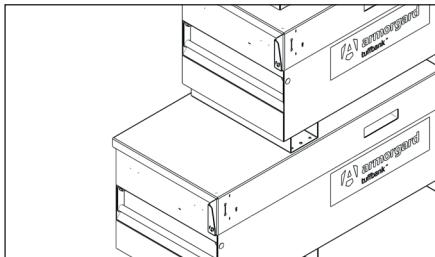
3. Slot the right hand side of the shelf down in front of the gas strut, bring it underneath and back up behind the gas strut.



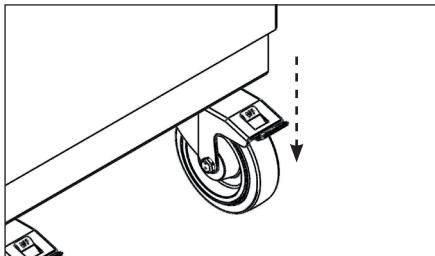
4. The shelf should now drop into place onto the shelf created by the recessed handles.



## Storing the unit



1. The flat sides and recessed handles of the TuffBank can help save space when storing the unit.
2. Ensure that all locks are secured when leaving the TuffBank unattended. This is essential to uphold the maximum security of the box.



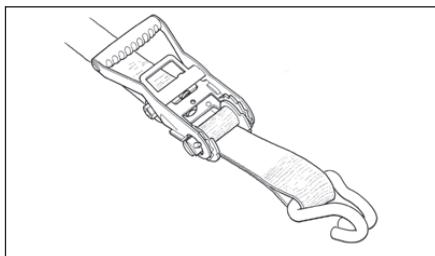
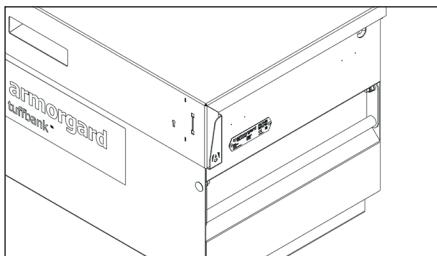
3. When the TuffBank is in position, always ensure the castor brakes are used.

# Transporting the unit

The design of the TuffBank makes transporting the product easy.

The TB21, TB2, TB3, TBC4, TBC5 and TB6 come with forklift pockets for transporting using a forklift or pallet truck. Optional castors can be fitted to these boxes using the pre-drilled holes.

Please note that boxes may require at least two people to lift it, and it is always advised to lift the boxes when they are empty of contents.



1. Always secure all locks and remove key before lifting the unit, to ensure that the lid does not open unexpectedly.
2. When transporting, ensure the box is secured to the carrier using straps or other necessary measures.



## Equipment care

The TuffBank is weather resistant and constructed with a durable powder coated finish, so it is suitable for outdoor use, however, it does not mean it is waterproof. It is always important to note that any electrics or equipment susceptible to water damage should be sealed.

Always ensure that the product data plate remains visible and in good condition, especially the unique serial number, as this is required should you need a replacement lock or key.

## Ongoing maintenance

It is important to check that the TuffBank is not damaged before every use.

We recommend for you to check the gas struts, locks, SlamStop lid stay and any optional extras every three months, to ensure that the TuffBank can operate fully. If the TuffBank will be under rigorous use, we recommend integrity checking regularly.

Always carry out integrity checks before lifting the box.

# Warranty

Armorgard products are built to last, and all have a manufacturer's warranty of 12 months - please refer to the terms and conditions for what this covers.

We also keep replacement keys and offer replacement locks for all Armorgard products up to five years old. All we'll need is the distributor you purchased from and your product's serial number, which can be found on the data plate of every product.

Do not force entry into the product, as this could affect the warranty. Always contact us if you require a replacement lock or key.

# Spare parts

If you require a spare part for your product, get in touch with the Armorgard team to see what parts are available.



Replacement  
keys



SlamStop  
safety stay



Replacement  
deadlocks



Gas struts



For additional support and easy access to spare or replacement parts, register your product following the QR code:



Version 230525



Find us on social media:



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